

Permaseal TecTips

Need the correct technical information?

The Permaseal TecTip library is available at permasealgaskets.com and provides valuable cylinder head bolt sequence, tension specifications, and relevant replacement information such as torque to yield bolt identification.

You'll find Permaseal TecTips included with cylinder head gaskets, valve regrind sets and full gasket sets.



S2120SS

Torque Specifications (Nm)

Cylinder head bolts are torque to yield and must be replaced.

All Bolts

Stage	1	30
	2	+105°
	3	+105°

Torque Sequence

17 13 9 5 1 4 8 12 16



18 14 10 6 2 3 7 11 15

Did you know?

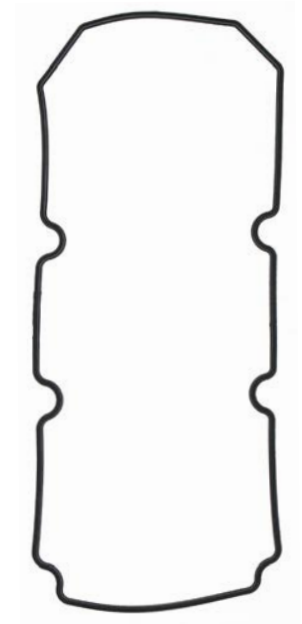
You can access individual TecTips online by clicking on the spanner icon displayed on any catalogue page!



To search the entire TecTip library, visit the technical page and search by head gasket number or engine model codes.

NOW AVAILABLE

Chrysler 300C Rocker Cover	EEG RC3530	2005 on
Ford Fairlane, Galaxie, LTD Manifold Exhaust Set	390ci MS4172	1961 - 1973
Holden Captiva, Cruze, Epica Crankshaft Seal Rear	Z20S1 OSS0453	2007 - 2011
Landrover Freelander Rocker Cover	M47 RC3531	2000 - 2007
Mitsubishi ASX, Outlander Rocker Cover	4N13 RC3512	2010 on
Mitsubishi Outlander ZG, ZH Manifold Inlet Set Manifold Collector Exhaust Flange Crankshaft Seal Rear Water Pump Rocker Cover Exhaust Flange	6B31 MS4038 MG4039 EPG101 OSS0453 WP163 RC3469 EPG053	2006 - 2012
Mitsubishi Pajero, Triton QE, MQ Rocker Cover	4N15 RC3513	2015 on
Suzuki Swift ZC82S Manifold Exhaust Exhaust Flange	K14B MG4057 EPG204	2011 on
Suzuki Wagon R SR412, SR140 Rocker Cover	K12A, K10A RC3387	1995 - 2001
Toyota Chaser, Crown, Mark II, Soarer Manifold Inlet	1JZ MG4154	1996 - 2004
Toyota Coaster, Landcruiser Head Set	1HD V2255SSNHS	1995 - 1999 Does not contain a head gasket



Chrysler 300C EFG
Rocker Cover: RC3530



Suzuki Swift K14B
Manifold Exhaust: MG4057